

ABSTRACT OF THE DISCLOSURE

A device for deburring the inside of a longitudinally seam-welded pipe includes a retention arm secured outside the pipe in the area of the pipe that is not yet closed and having an end zone which is located behind the welding spot . Arranged on the retention arm is a frame part which is tiltable in longitudinal direction of the pipe about a tilt axis and provided with a scraping tool. The tilt axis of the frame part is hereby located, as viewed in advancing direction, behind the scraping point at the end of the frame part. An adjustment mechanism is provided on the forward end of the frame part for adjusting the tilt angle.